

1 **IN THE CLAIMS:**

2 1. (Currently Amended) A vehicle frame structure for a motorcycle, which
3 comprises;

4 a head block including a head tube[[,]];

5 a main frame welded to the head block and forked leftwards and rightwards from the
6 head block including a pair of left and right inner frame halves positioned inside the vehicle
7 frame structure and a pair of left and right outer frame halves positioned outside the vehicle
8 frame structure; to form a pair of left and right main frame half portions extending rearwardly
9 thereof, and swing arm brackets extending downwardly from rear ends of the main frame half
10 portions; and

11 swing arm brackets extending downwardly from rear ends of the main frame half
12 portions;

13 wherein the inner and outer frame halves of the main frame are respectively configured to
14 have generally U-shaped sections, with their openings welded to each other to form the main
15 frame,

16 wherein an the inner frame portion halves of the main frame positioned inside the
17 vehicle frame structure and the swing arm brackets in their entirety or respective inner portions
18 of the swing arm brackets are integrally formed by an inner member prepared from a metal
19 easting made of a unitary cast metal,

20 wherein at least [[an]] the outer frame halves portion of the main frame is made of
21 formed by an outer member prepared from a sheet metal, and

22 wherein a guide passage for introduction of air to an air cleaner of an engine is
23 formed inside the main frame.

1 2. (Cancelled)

1 3. (Currently Amended) The vehicle frame structure for the motorcycle as claimed
2 in Claim [[2]]1, wherein the air cleaner is positioned within a space delimited between the pair of
3 the left and right [[main]]inner frame half portions halves of the main frame.

1 4. (Cancelled)

1 5. (Currently Amended) The vehicle frame structure for the motorcycle as claimed
2 in Claim [[2]]1, wherein a flashing plate for deflecting the flow of the air to separate water
3 contained in the air is disposed within the guide passage.

1 6. (Currently Amended) The vehicle frame structure for the motorcycle as claimed
2 in Claim [[2]]1, wherein the head block is formed with an intake passage through which the air is
3 sucked and supplied to the guide passage.

1 7. (Original) The vehicle frame structure for the motorcycle as claimed in Claim 6,
2 wherein the head block is a metal casting including an air intake duct that defines the intake
3 passage and the head tube, and is welded to the main frame.

1 8. (Currently Amended) The vehicle frame structure for the motorcycle as claimed
2 in Claim 1, wherein the inner member is pair of left and right inner frame halves are integrally
3 cast with a cross member for connecting the pair of the left and right main frame half portions
4 inner frame halves with each other.

1 9. (Currently Amended) The vehicle frame structure for the motorcycle as claimed
2 in Claim 1, wherein the inner member is inner frame halves are integrally cast with damping ribs.

3 10-12. (Cancelled)